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RB DB3225L-13
Job Sheet 190787



Part No: RB DB3225L-13

Job Qty: 1 pcs *8 mcs*

Part Name: T/R Gearbox and Freewheeling Packaging Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/15/19

Job Tracking No:

Due Date: 3/1/19 *March 29*

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB DB3225L Rev.J IPP Rev. A 19.02.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	5 pcs	3/1/19	3/1/19	0.00	0.50	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	5 pcs	3/1/19	3/1/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
120	Packaging 3-1 - Stock - B4B	5 pcs	3/1/19	3/1/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
130	QC 21 - SA	5 pcs	3/1/19	3/1/19	0.00	0.00			



Container No: S164523



Part: RB DB3225L - 13

Job No: 190787

Serial No/Batch: S164523

Revision: J

Inspector:

Exp Date:

Instructions:

Date: 03/20/19

MAR 21 2019

DAS
40

9-89

DAS
21
9-89

MAR 21 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
167 FT-33	Container	8 5 pcs (1 ea)	100-Small Fab - 1	5017273
75 RB DB3225L-11	T/R Gearbox and Freewheeling Adapter Assembly	5 pcs (1 ea)	100-Small Fab - 1	5164422
RB DB3225L-9	Dripping Foam Pad	5 pcs (1 ea)	100-Small Fab - 1	5156665

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	FT-33	5	90	0
	RB DB3225L-11	5	0	0
	RB DB3225L-9	5	0	0

Part Specifications

Specifications could not be found.

Plex 2/15/19 7:53 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					